

UNJC		Minor Ø		Recommended Drill Size	
Ø	Pitch (TPI)	Min	Max	Drill Size	Decimal (in)
#4	40	.0877	.0942	2.30mm	.0906
#5	40	.1007	.1072	2.60mm	.1024
#6	32	.1076	.1157	#33	.1130
#8	32	.1336	.1417	3.50mm	.1378
#10	24	.1494	.1600	3.90mm	.1535
#12	24	.1754	.1852	4.60mm	.1811
1/4	20	.2013	.2121	5.30mm	.2087
5/16	18	.2584	.2690	6.70mm	.2638
3/8	16	.3141	.3250	8.10mm	.3189
7/16	14	.3680	.3795	9.50mm	.3740
1/2	13	.4251	.4368	10.90mm	.4291
9/16	12	.4814	.4914	31/64"	.4844
5/8	11	.5365	.5474	13.80mm	.5433
3/4	10	.6526	.6646	16.75mm	.6594
7/8	9	.7668	.7801	19.60mm	.7717
1	8	.8783	.8933	22.50mm	.8858
UNJF		Minor Ø		Recommended Drill Size	
Ø	Pitch (TPI)	Min	Max	Drill Size	Decimal (in)
#4	48	.0917	.0971	2.40mm	.0945
#5	44	.1029	.1088	2.70mm	.1063
#6	40	.1137	.1202	3.00mm	.1181
#8	36	.1370	.1442	#28	.1405
#10	32	.1596	.1675	4.20mm	.1654
#12	28	.1812	.1896	#13	.1850
1/4	28	.2152	.2229	7/32"	.2188
5/16	24	.2719	.2799	7.00mm	.2756
3/8	24	.3344	.3417	8.60mm	.3386
7/16	20	.3888	.3970	10.00mm	.3937
1/2	20	.4513	.4591	11.60mm	.4567
9/16	18	.5084	.5166	13.00mm	.5118
5/8	18	.5709	.5788	14.60mm	.5748
3/4	16	.6892	.6977	17.60mm	.6929
7/8	14	.8055	.8152	13/16"	.8125
1	12	.9189	.9289	59/64"	.9219