

Pipe Tap Size	BSW		BSPP		BSPT	
	Pitch (TPI)	Drill Size (inch)	Pitch (TPI)	Drill Size (inch)	Pitch (TPI)	Drill Size* (inch)
1/16	60	0.046 (#56)	28	0.261 (G)	–	–
1/8	40	0.098 (#40)	28	11/32	28	21/64
1/4	20	0.196 (#9)	19	29/64	19	7/16
5/16	18	1/4	–	–	–	–
3/8	16	5/16	19	19/32	19	37/64
7/16	14	23/64	–	–	–	–
1/2	12	0.413 (Z)	14	3/4	14	23/32
9/16	12	17/32	–	–	–	–
5/8	11	35/64	14	53/64	–	–
3/4	10	41/64	14	31/32	14	15/16
7/8	9	3/4	14	1-7/64	–	–
1	8	55/64	11	1-13/64	11	1-11/64
1-1/4	7	1-3/32	11	1-35/64	11	1-33/64
1-1/2	6	1-5/16	11	1-25/32	11	1-3/4
1-3/4	5	1-17/32	11	2	11	–
2	4.5	1-3/4	11	2-1/4	11	2-3/16

*Without taper reamer